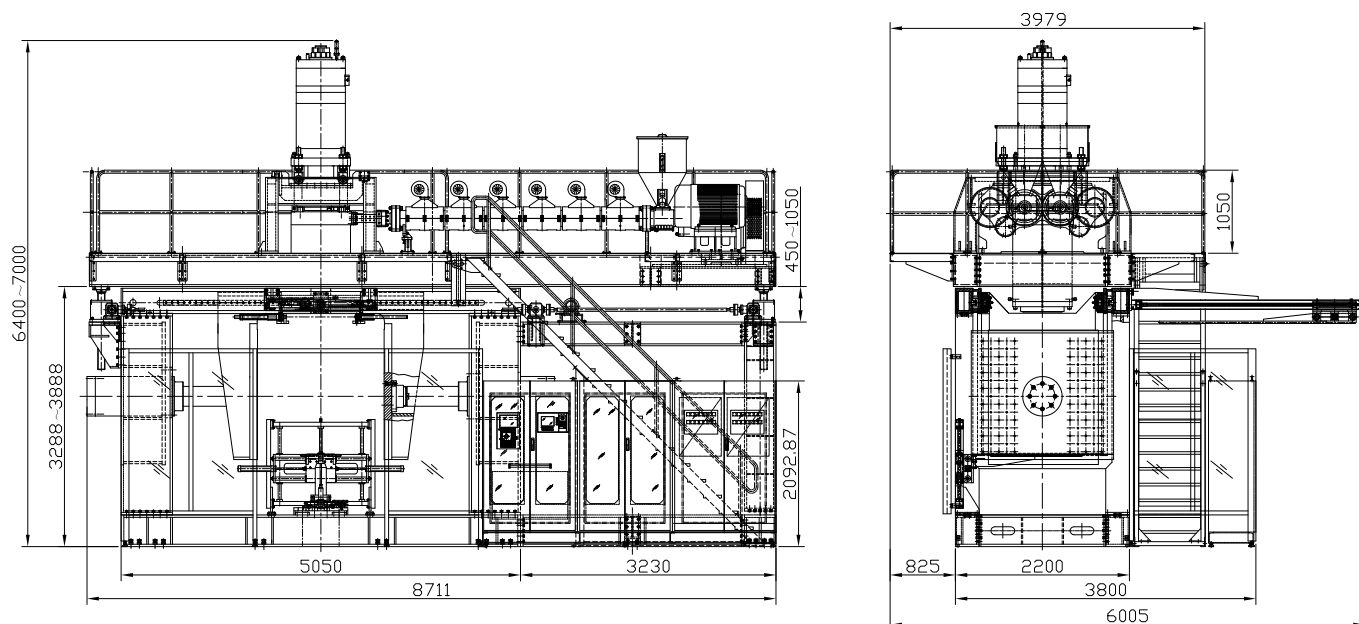
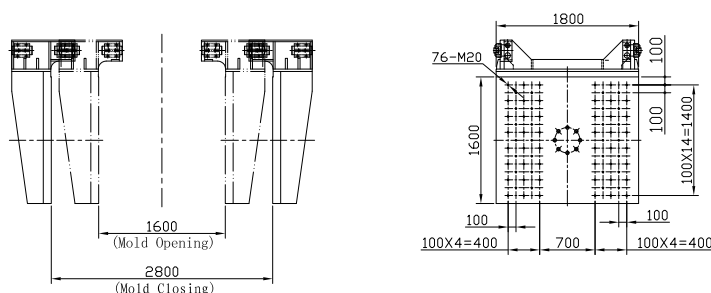


# Accumulator Head AK-120 II HA (Variable Vane Pump System)



Model Specification	Unit	Parameter	Remark
Screw Diameter	mm	120×2	Twin Screw
Screw Ratio(L/D)	L/D	28/1	
Extruder Speed (50 Hz)	rpm	54	
Extrusion Volume(PE)	kg/h	600	Twin Screw
VFD Controlled Motor	kW	110×2	parallel axis motor is available
Extruder Heating	Zone(s)	6×2	
Heat Section Voltage(PE)	kW	36×2	
Clamp Stroke	mm	600×2	
Clamp Force(160bar)	t	168	
Hydraulic Motor	kW	55	
Platform Lifting Motor	kW	4	
Parison Thickness Control	Point(s)	100	
Hydraulic Servo Motor	kW	15	
Head Configuration	Unit(s)	1	
Die Head Heating	Zone(s)	12	
Heat Section Voltage(PE)	kW	95.5	
Accumulating Volume(MAX)	L	55	
Product Maximum Volume	L	1000	
Total Installed Power	kW	461.5	
Water Consumption	m <sup>3</sup> /h	6~8	
Compressed Air Consumption(8~9BAR)	m <sup>3</sup> /min	4~5	
Net Weight(Approx.)	t	72	

\* For Reference Only.



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